

## **1. Mechanical Hazards**

- Risk of crushing due to independently moving parts
- Always print with Safety Shield installed
- Emergency stop switch must be easily accessible at all times
- Never leave the printer unattended
- Protect third parties as best as possible (close off printing area...)

## **2. UV Ink Hazards**

- Always wear gloves while working with UV ink
- UV ink is corrosive in liquid state
- UV ink (+flushing) in liquid state is dangerous for people and environment
- Read Material Safety Data Sheet
- Do not use ink with expired expiration date
- Use only original WallPen ink (use of other inks will void warranty)
- Print heads must be protected from UV light (direct sunlight but also artificial light)
- Cured ink on the nozzles is not covered by warranty
- Wear mask during printing

## **3. UV Light Hazards**

- Risk of skin burns
- Can damage the retina
- Wear UV goggles during printing

## **4. Disposal of consumables**

- UV ink, flushing and their containers are hazardous materials.
- Take products to hazardous materials disposal.
- Do not dispose of in household waste